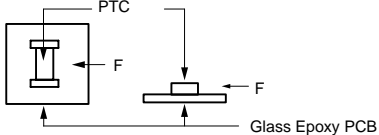
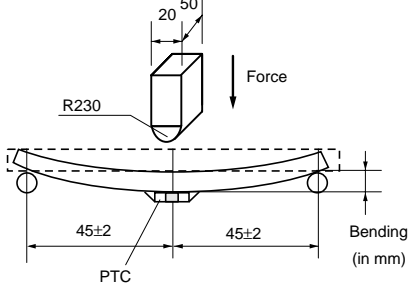



No.	Item	Rating Value	Method of Examination
1	Resistance Value (at 25°C)	The resistance value should be within the specified tolerance.	After applying maximum operating voltage for 3 minutes and leaving for 2 hours at 25°C, measure by applying voltage of less than 1.5VDC (by a direct current of less than 10mA).
2	Adhesive Strength	There is no sign of electrode detachment.	EIAJ ET-7403 term 9 Prepare soldered PTC to PCB *1 and add the force of 5.0N in the direction shown below. (PTC=POSISTOR®) 
3	Vibration Resistance	There is no abnormal appearance after the test. Resistance change is less than ±20%. *2	Solder PTC to PCB *1 Vibration: 10-2000-10Hz (20 minutes) Max. Amplitude: 3.0mm Vibrate for 4 hours in each of 3 mutually perpendicular planes for a total of 12 hours. This test condition is according to "MIL-STD-202G Method 204D."
4	Resistance to Bending of Substance	There is no abnormal appearance after the test. Resistance change is less than ±20%. *2	Solder PTC on Test Board *1, and apply force on back side of Test Board shown below: Bending Speed: 1.0mm/s Bending Strength: 2.0mm Hold Time: 5±1 seconds Board Dimension: 100x40x1.6t mm Board Material: Glass Epoxy 
5	Solderability	Min. 95% electrode is covered with new solder. Resistance change is less than ±20%. *2	- Solder Temp.: 230±5°C - Solder: Sn63%/Pb37% (or 60%/40%) - Soaking Time: 3±0.3 secs. - Soaking Position: Until a whole electrode is soaked. This test condition is according to "IEC 60068-2-58 (2004)."
6	Soldering Heat Resistance	There is no abnormal appearance after the test. Resistance change is less than ±20%. *2	- Solder Temp.: 260±5°C - Solder: Sn63%/Pb37% (or 60%/40%) - Flux: Containing less than 0.2wt% of chlorine. - Soaking Time: 10±1 secs. - Soaking Position: Until a whole electrode is soaked. - Preheating: 150±5°C 3 mins This test condition is according to "IEC 60068-2-58 (2004)."

\*1 Above-mentioned soldering is done under the following conditions at our site.

- Glass-epoxy PC board
- Standard land dimension
- Standard solder paste
- Standard solder profile

Above conditions are defined in Notice.

\*2 Measure resistance after the test by applying voltage of less than 1.5VDC by a direct current of less than 10mA after product is left at 25±2°C for 2 hours.

Continued on the following page. 

Continued from the preceding page.

No.	Item	Rating Value	Method of Examination									
7	Dry Heat Resistance	There is no abnormal appearance after the test. Resistance change is less than $\pm 20\%$ . *2 <Tight Tolerance Type> Sensing temp. change is less than $\pm 1^\circ\text{C}$ .	Solder PTC to PCB *1 +150 $\pm$ 3 $^\circ\text{C}$ leave for 1000 $\pm$ 12 hours									
8	Cold Resistance		Solder PTC to PCB -40 $\pm$ 3 $^\circ\text{C}$ leave for 1000 $\pm$ 12 hours									
9	Damp Heat Resistance		Solder PTC to PCB *1 +85 $\pm$ 3 $^\circ\text{C}$ 80-85%RH leave for 1000 $\pm$ 12 hours									
10	Thermal Shock 1 *3		Solder PTC to PCB *1 Test Cycle: 300 cycles <table border="1"> <thead> <tr> <th>Step</th> <th>Temp. (<math>^\circ\text{C}</math>)</th> <th>Time (minute)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55+0, -3</td> <td>30</td> </tr> <tr> <td>2</td> <td>+150+3, -0</td> <td>30</td> </tr> </tbody> </table>	Step	Temp. ( $^\circ\text{C}$ )	Time (minute)	1	-55+0, -3	30	2	+150+3, -0	30
Step	Temp. ( $^\circ\text{C}$ )		Time (minute)									
1	-55+0, -3		30									
2	+150+3, -0		30									
11	Thermal Shock 2 *3	Solder PTC to PCB *1 Test Cycle: 1000 cycles <table border="1"> <thead> <tr> <th>Step</th> <th>Temp. (<math>^\circ\text{C}</math>)</th> <th>Time (minute)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55+0, -3</td> <td>30</td> </tr> <tr> <td>2</td> <td>+125+3, -0</td> <td>30</td> </tr> </tbody> </table>	Step	Temp. ( $^\circ\text{C}$ )	Time (minute)	1	-55+0, -3	30	2	+125+3, -0	30	
Step	Temp. ( $^\circ\text{C}$ )	Time (minute)										
1	-55+0, -3	30										
2	+125+3, -0	30										
12	High Temperature Humidity Load	Solder PTC to PCB *1 85 $\pm$ 3 $^\circ\text{C}$ , 80-85%RH (in air), load max. operating voltage for 1000 $\pm$ 12 hours										
13	High Temperature Load	Solder PTC to PCB *1 85 $\pm$ 3 $^\circ\text{C}$ (in air), load max. operating voltage for 1000 $\pm$ 12 hours.										

\*1 Above-mentioned soldering is done under the following conditions at our site.

- Glass-epoxy PC board
- Standard land dimension
- Standard solder paste
- Standard solder profile

Above conditions are defined in Notice.

\*2 Measure resistance after the test by applying voltage of less than 1.5VDC by a direct current of less than 10mA after product is left at 25 $\pm$ 2 $^\circ\text{C}$  for 2 hours.

\*3 We cannot guarantee the resistance change in Thermal Shock (No.10, 11) in a case of defective mounting.