

No.	Item	Rating Value	Method of Examination									
1	Operating Temp. Range	-10 to +60°C	Temperature range that permit to apply max. voltage to the Posistor®.									
2	Resistance Value at 25°C	Within the specified range	It is measured by below flow. 1) Applied max. voltage for 3 min. 2) Storage 2 hrs in room temperature 3) Measured by four-terminal method with less than 1mA (DC0.1V).									
3	Withstanding Voltage	Without damage	The voltage which rises gradually to 120% of the max. voltage applies to the Posistor® for 180±5 sec. at 25°C. (A protective resistor is to be connected in series, and the inrush current through Posistor® must be limited below max. rated value.)									
4	Vibration	<ul style="list-style-type: none"> Resistance (R25) change: Less than ±20% *1 Appearance: No defects or abnormalities 	Reference standard: IEC 60068-2-6 (1995) <ul style="list-style-type: none"> Soldered PTC to PCB *2 Frequency range: 10 to 55Hz Amplitude: 1.5mm Sweep rate: 1 octave/min. Direction: X-Y-Z (3 direction) 24 cycles in each axis 									
5	Solderability	Wetting of soldering area: ≥75%	Reference standard: IEC 60068-2-58 (2004) <ul style="list-style-type: none"> Solder: Sn-3.0Ag-0.5Cu Solder temp.: 245±5°C Immersion time: 3±0.3 s 									
6	Resistance to Soldering Heat	<ul style="list-style-type: none"> Resistance (R25) change: Less than ±20% *1 Appearance: No defects or abnormalities 	Reference standard: IEC 60068-2-58 (2004) [Reflow method] <ul style="list-style-type: none"> Solder: Sn-3.0Ag-0.5Cu Preheat: +150 to +180°C, 120±5 s Peak temp.: 260±5°C Soldering time: >220°C, 60 to 90 s Reflow cycle: 1 time Test board: Grass-Epoxy test board (FR-4) with our standard land size *2 									
7	High Temperature Storage		Reference standard: IEC 60068-2-2 (2007) <ul style="list-style-type: none"> Soldered PTC to PCB *2 +60±2°C 1000+48/-0 hrs. 									
8	Low Temperature Storage		Reference standard: IEC 60068-2-1 (2007) <ul style="list-style-type: none"> Soldered PTC to PCB *2 -10±3°C 1000+48/-0 hrs 									
9	Damp Heat, Steady State		Reference standard: IEC 60068-2-67 (1995) <ul style="list-style-type: none"> Soldered PTC to PCB *2 +40±2°C, 90±5%RH 500+24/-0 hrs 									
10	Thermal Shock *3		Reference standard: IEC 60068-2-14 (2009) [Test Na] <ul style="list-style-type: none"> Soldered PTC to PCB *2 Transport time: <10 sec. Test condition: See below table <table border="1"> <thead> <tr> <th>Step</th> <th>Condition (°C)</th> <th>Time (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-20±3</td> <td>30</td> </tr> <tr> <td>2</td> <td>+85±3</td> <td>30</td> </tr> </tbody> </table> <ul style="list-style-type: none"> Test cycle: 5 cycles 	Step	Condition (°C)	Time (min.)	1	-20±3	30	2	+85±3	30
Step	Condition (°C)		Time (min.)									
1	-20±3		30									
2	+85±3		30									
11	High Temperature Load		Reference standard: IEC 60068-2-2 (2007) <ul style="list-style-type: none"> Soldered PTC to PCB *2 +60±2°C Applied max. voltage 1000+48/-0 hrs. 									

*1: The resistance value after the test is measured by 4-terminal method with less than 10mA (DC0.1V), after storage in 25±2°C for 2 hrs.

*2: Above mentioned soldering is done following condition at our side.

- Glass-Epoxy PC board
- Standard land dimension
- Standard solder paste
- Standard solder profile

Above conditions are mentioned in Notice.

*3: We cannot guarantee the resistance change in Thermal Shock in case of defective mounting.

(Note)

No.11 High Temperature Load is based on Glass-Epoxy PC board which thermal dissipation coefficient of a mounting state is 2.2mW/°C.

In other condition of 2.2mW/°C, High Temperature Load characteristics may change.